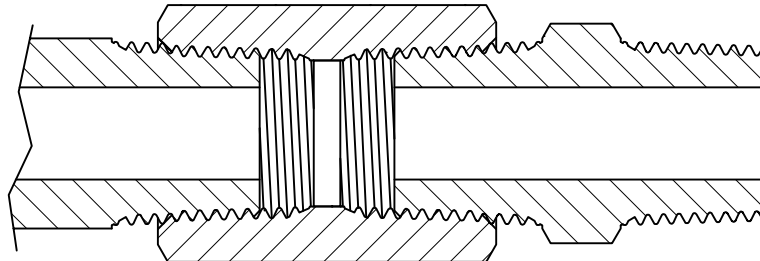


# Pipe Fittings



Standard TITON Pipe Fittings are manufactured with female BSPP and male BSPT threads in accordance with AS1772. These robust fittings are available in a comprehensive range of sizes ranging from 1/8" to 1". They are manufactured from high quality DZR grade brass alloy. Some fittings are available with NPT threads. Please contact IMI Titon for stock availability.

## ADVANTAGES

Very easy to assemble. No special tools or extra parts are necessary. May be assembled/disassembled numerous times.

## APPLICATIONS

May be used with copper, steel, or brass pipe. Install where medium to high pressures are encountered. Pipe Fittings provide good resistance to vibration. Ideal for use in pneumatic and hydraulic control equipment.

## WORKING PRESSURES

TITON Pipe Fittings are able to withstand high pressures, use the table below as a guideline.

## SPECIAL SIZES

Other threads/sizes not specified are available upon request.

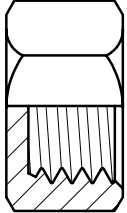
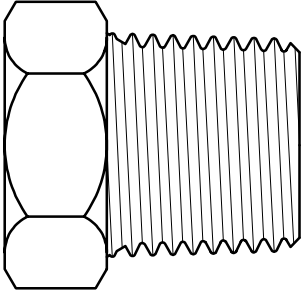
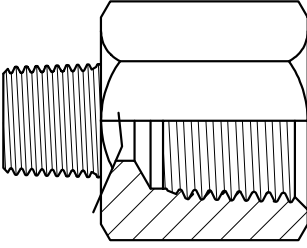
## ASSEMBLY

- I. Use sealing compound. We recommend Loctite 567.
- II. Tighten 1½ to 2½ turns past hand tight.

Thread Size	Hydraulic kPa [PSI]	Pneumatic kPa [PSI]
1/8	13750 [2000]	3500 [500]
1/4	13750 [2000]	3500 [500]
3/8	13750 [2000]	2750 [400]
1/2	10400 [1500]	2750 [400]
3/4	7000 [1020]	2000 [290]
1"	4000 [580]	1250 [180]

# Pipe Fittings

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<b>3133</b> 	<b>Cap</b>				
	Part Number	Standard Pack	Tube	Pipe Thread	Price Per Piece
	313302	10	-	1/8 BSPP	
	313304	10	-	1/4 BSPP	
	313306	10	-	3/8 BSPP	
313308	10	-	1/2 BSPP		
<b>3152</b> 	<b>Hex Plug</b>				
	Available In Hollow and Solid Configurations.				
	Part Number	Standard Pack	Tube	Pipe Thread	Price Per Piece
	315204	10	-	1/4 BSPT	
	315206	10	-	3/8 BSPT	
	315208	10	-	1/2 BSPT	
	315212	10	-	3/4 BSPT	
	315216	10	-	1" BSPT	
	Parts Listed Above Are Hollow, Parts Listed Below Are Solid				
	315202S	10	-	1/8 BSPT	
	315204S	10	-	1/4 BSPT	
	315206S	10	-	3/8 BSPT	
	315208S	10	-	1/2 BSPT	
	315212S	10	-	3/4 BSPT	
	315216S	10	-	1" BSPT	
<b>3200</b> 	<b>Male To Female Adaptor</b>				
	Part Number	Standard Pack	Pipe Thread (Female)	Pipe Thread (Male)	Price Per Piece
	32000202.00	25	1/8 BSPP	1/8 BSPT	
	32000402	25	1/4 BSPP	1/8 BSPT	
	32000404.00	20	1/4 BSPP	1/4 BSPT	
	32000602	20	3/8 BSPP	1/8 BSPT	
	32000604	10	3/8 BSPP	1/4 BSPT	
	32000606	10	3/8 BSPP	3/8 BSPT	
	32000804	10	1/2 BSPP	1/4 BSPT	
	32000806	10	1/2 BSPP	3/8 BSPT	
	32000808	10	1/2 BSPP	1/2 BSPT	
	32001204	5	3/4 BSPP	1/4 BSPT	
	32001206	5	3/4 BSPP	3/8 BSPT	
32001208	5	3/4 BSPP	1/2 BSPT		

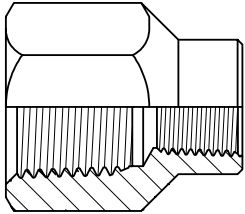
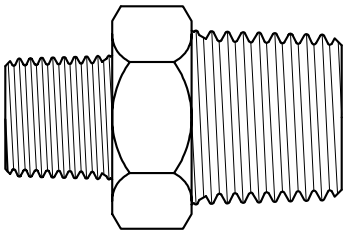
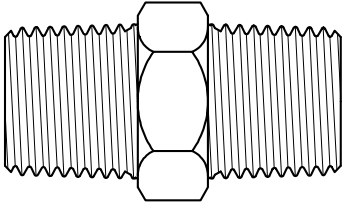
# Pipe Fittings

Flush Mount Reducing Bush					3223
Internal Hex Drive					
Part Number	Standard Pack	Pipe Thread (Female)	Pipe Thread (Male)	Price Per Piece	
32230402	20	1/8 BSPP	1/4 BSPT		
32230604	15	1/4 BSPP	3/8 BSPT		
32230806	10	3/8 BSPP	1/2 BSPT		
Reducing Bush					3224
Part Number	Standard Pack	Pipe Thread (Female)	Pipe Thread (Male)	Price Per Piece	
32240402	50	1/8 BSPP	1/4 BSPT		
32240602	50	1/8 BSPP	3/8 BSPT		
32240604	50	1/4 BSPP	3/8 BSPT		
32240802	20	1/8 BSPP	1/2 BSPT		
32240804	20	1/4 BSPP	1/2 BSPT		
32240806	20	3/8 BSPP	1/2 BSPT		
32241202	20	1/8 BSPP	3/4 BSPT		
32241204	20	1/4 BSPP	3/4 BSPT		
32241206	20	3/8 BSPP	3/4 BSPT		
32241208	20	1/2 BSPP	3/4 BSPT		
32241606	1	3/8 BSPP	1" BSPT		
32241608	1	1/2 BSPP	1" BSPT		
32241612	1	3/4 BSPP	1" BSPT		
Hex Socket					3300
Part Number	Standard Pack	Tube	Pipe Thread	Price Per Piece	
330002	50	-	1/8 BSPP		
330004	25	-	1/4 BSPP		
330006	20	-	3/8 BSPP		
330008	10	-	1/2 BSPP		
330012	5	-	3/4 BSPP		
330016	5	-	1" BSPP		

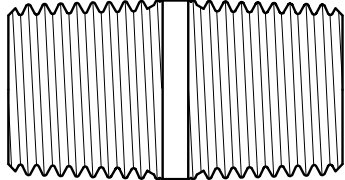
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# Pipe Fittings

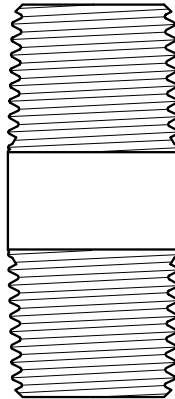
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<p><b>3304</b></p> 	<p style="text-align: center;"><b>Reducing Socket</b></p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Standard Pack</th> <th>Pipe Thread</th> <th>Pipe Thread</th> <th>Price Per Piece</th> </tr> </thead> <tbody> <tr><td>33040402</td><td>20</td><td>1/4 BSPP</td><td>1/8 BSPP</td><td></td></tr> <tr><td>33040602</td><td>20</td><td>3/8 BSPP</td><td>1/8 BSPP</td><td></td></tr> <tr><td>33040604</td><td>20</td><td>3/8 BSPP</td><td>1/4 BSPP</td><td></td></tr> <tr><td>33040802</td><td>10</td><td>1/2 BSPP</td><td>1/8 BSPP</td><td></td></tr> <tr><td>33040804</td><td>10</td><td>1/2 BSPP</td><td>1/4 BSPP</td><td></td></tr> <tr><td>33040806</td><td>10</td><td>1/2 BSPP</td><td>3/8 BSPP</td><td></td></tr> <tr><td>33041206</td><td>10</td><td>3/4 BSPP</td><td>3/8 BSPP</td><td></td></tr> <tr><td>33041208</td><td>10</td><td>3/4 BSPP</td><td>1/2 BSPP</td><td></td></tr> </tbody> </table>	Part Number	Standard Pack	Pipe Thread	Pipe Thread	Price Per Piece	33040402	20	1/4 BSPP	1/8 BSPP		33040602	20	3/8 BSPP	1/8 BSPP		33040604	20	3/8 BSPP	1/4 BSPP		33040802	10	1/2 BSPP	1/8 BSPP		33040804	10	1/2 BSPP	1/4 BSPP		33040806	10	1/2 BSPP	3/8 BSPP		33041206	10	3/4 BSPP	3/8 BSPP		33041208	10	3/4 BSPP	1/2 BSPP						
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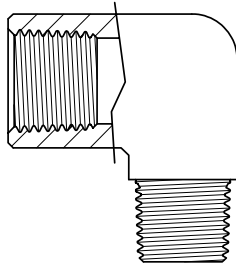
# Pipe Fittings

Barrel Nipple					<div style="text-align: right; font-size: 2em; font-weight: bold;">3326</div> 
Part Number	Standard Pack	Tube	Pipe Thread	Price Per Piece	
332602	25	-	1/8 BSPT		
332604	25	-	1/4 BSPT		
332606	25	-	3/8 BSPT		
332608	10	-	1/2 BSPT		
332612	5	-	3/4 BSPT		

Long Barrel Nipple					<div style="text-align: right; font-size: 2em; font-weight: bold;">3327</div> 
Part Number	Standard Pack	Pipe Thread	Length (Inches)	Price Per Piece	
3327021.50	25	1/8 BSPT	1.50		
3327022.00	25	1/8 BSPT	2.00		
3327022.50	25	1/8 BSPT	2.50		
3327023.00	25	1/8 BSPT	3.00		
3327041.50	25	1/4 BSPT	1.50		
3327042.00	25	1/4 BSPT	2.00		
3327042.50	25	1/4 BSPT	2.50		
3327043.00	25	1/4 BSPT	3.00		
3327061.50	25	3/8 BSPT	1.50		
3327062.00	25	3/8 BSPT	2.00		
3327062.50	25	3/8 BSPT	2.50		
3327063.00	20	3/8 BSPT	3.00		
3327082.00	15	1/2 BSPT	2.00		
3327082.50	10	1/2 BSPT	2.50		
3327083.00	10	1/2 BSPT	3.00		

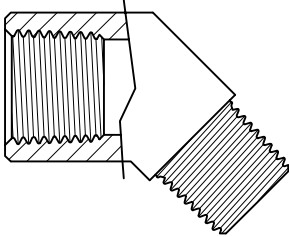
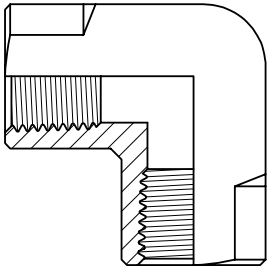
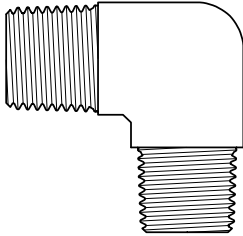
  

Male To Female 90° Elbow					<div style="text-align: right; font-size: 2em; font-weight: bold;">3400</div> 
Part Number	Standard Pack	Pipe Thread (Female)	Pipe Thread (Male)	Price Per Piece	
340002	25	1/8 BSPP	1/8 BSPT		
340004	20	1/4 BSPP	1/4 BSPT		
340006	10	3/8 BSPP	3/8 BSPT		
340008	10	1/2 BSPP	1/2 BSPT		

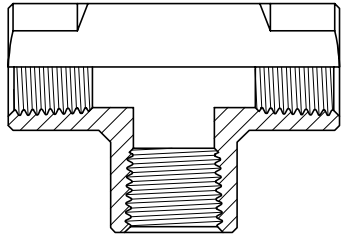
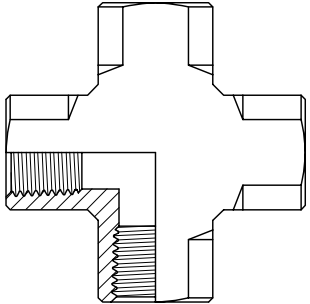
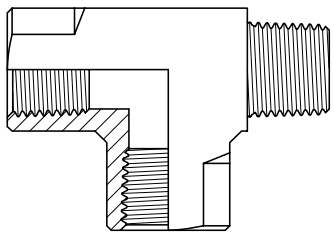
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# Pipe Fittings

PIPE

<p><b>340045</b></p> 	<p style="text-align: center;"><b>Male To Female 45° Elbow</b></p> <p style="text-align: center;">See Previous Page For 90° Elbows.</p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Standard Pack</th> <th>Pipe Thread (Female)</th> <th>Pipe Thread (Male)</th> <th>Price Per Piece</th> </tr> </thead> <tbody> <tr> <td>34004502</td> <td>5</td> <td>1/8 BSPP</td> <td>1/8 BSPT</td> <td></td> </tr> <tr> <td>34004504</td> <td>5</td> <td>1/4 BSPP</td> <td>1/4 BSPT</td> <td></td> </tr> <tr> <td>34004506</td> <td>5</td> <td>3/8 BSPP</td> <td>3/8 BSPT</td> <td></td> </tr> <tr> <td>34004508</td> <td>5</td> <td>1/2 BSPP</td> <td>1/2 BSPT</td> <td></td> </tr> </tbody> </table>	Part Number	Standard Pack	Pipe Thread (Female)	Pipe Thread (Male)	Price Per Piece	34004502	5	1/8 BSPP	1/8 BSPT		34004504	5	1/4 BSPP	1/4 BSPT		34004506	5	3/8 BSPP	3/8 BSPT		34004508	5	1/2 BSPP	1/2 BSPT																
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<p><b>3500</b></p> 	<p style="text-align: center;"><b>Female 90° Elbow</b></p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Standard Pack</th> <th>Tube</th> <th>Pipe Thread</th> <th>Price Per Piece</th> </tr> </thead> <tbody> <tr> <td>350002</td> <td>10</td> <td>-</td> <td>1/8 BSPP</td> <td></td> </tr> <tr> <td>350004</td> <td>10</td> <td>-</td> <td>1/4 BSPP</td> <td></td> </tr> <tr> <td>350006</td> <td>10</td> <td>-</td> <td>3/8 BSPP</td> <td></td> </tr> <tr> <td>350008</td> <td>10</td> <td>-</td> <td>1/2 BSPP</td> <td></td> </tr> </tbody> </table>	Part Number	Standard Pack	Tube	Pipe Thread	Price Per Piece	350002	10	-	1/8 BSPP		350004	10	-	1/4 BSPP		350006	10	-	3/8 BSPP		350008	10	-	1/2 BSPP																
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36000404	10	1/4 BSPT	1/4 BSPT																																						
36000604	10	3/8 BSPT	1/4 BSPT																																						
36000606	10	3/8 BSPT	3/8 BSPT																																						
36000806	10	1/2 BSPT	3/8 BSPT																																						
36000808	10	1/2 BSPT	1/2 BSPT																																						

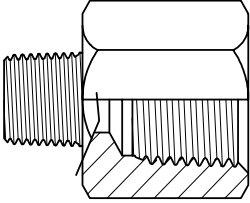
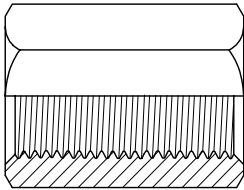
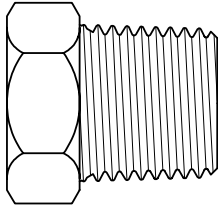
# Pipe Fittings

Female Tee					3700
Part Number	Standard Pack	Tube	Pipe Thread (Female)	Price Per Piece	
370002	10	-	1/8 BSPP		
370004	10	-	1/4 BSPP		
370006	10	-	3/8 BSPP		
370008	10	-	1/2 BSPP		
Female Cross					3900
Part Number	Standard Pack	Tube	Pipe Thread (Female)	Price Per Piece	
390002	10	-	1/8 BSPP		
390004	10	-	1/4 BSPP		
390006	10	-	3/8 BSPP		
390008	10	-	1/2 BSPP		
Male Run/Female Tee					4000
Part Number	Standard Pack	Pipe Thread (Male)	Pipe Thread (Female)	Price Per Piece	
400002	10	1/8 BSPT	1/8 BSPT		
400004	10	1/4 BSPT	1/4 BSPT		
400006	10	3/8 BSPT	3/8 BSPT		

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# NPT Pipe Fittings

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<p><b>NPT3200BSP</b></p> 	<p><b>Male BSP to Female NPT adaptor</b></p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Standard Pack</th> <th>NPT Thread</th> <th>BSPT Thread</th> <th>Price Per Piece</th> </tr> </thead> <tbody> <tr> <td>NPT32000202BSP</td> <td>1</td> <td>1/8</td> <td>1/8</td> <td></td> </tr> <tr> <td>NPT32000404BSP</td> <td>1</td> <td>1/4</td> <td>1/4</td> <td></td> </tr> <tr> <td>NPT32000606BSP</td> <td>1</td> <td>3/8</td> <td>3/8</td> <td></td> </tr> <tr> <td>NPT32000808BSP</td> <td>1</td> <td>1/2</td> <td>1/2</td> <td></td> </tr> </tbody> </table>	Part Number	Standard Pack	NPT Thread	BSPT Thread	Price Per Piece	NPT32000202BSP	1	1/8	1/8		NPT32000404BSP	1	1/4	1/4		NPT32000606BSP	1	3/8	3/8		NPT32000808BSP	1	1/2	1/2	
Part Number	Standard Pack	NPT Thread	BSPT Thread	Price Per Piece																						
NPT32000202BSP	1	1/8	1/8																							
NPT32000404BSP	1	1/4	1/4																							
NPT32000606BSP	1	3/8	3/8																							
NPT32000808BSP	1	1/2	1/2																							
<p><b>3300NPT</b></p> 	<p><b>NPT Hex Socket</b></p> <table border="1"> <thead> <tr> <th>Part Number</th> <th>Standard Pack</th> <th>NPT Thread</th> <th>Price Per Piece</th> </tr> </thead> <tbody> <tr> <td>330002NPT</td> <td>1</td> <td>1/8</td> <td></td> </tr> <tr> <td>330004NPT</td> <td>1</td> <td>1/4</td> <td></td> </tr> <tr> <td>330006NPT</td> <td>1</td> <td>3/8</td> <td></td> </tr> </tbody> </table>	Part Number	Standard Pack	NPT Thread	Price Per Piece	330002NPT	1	1/8		330004NPT	1	1/4		330006NPT	1	3/8										
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330004NPT	1	1/4																								
330006NPT	1	3/8																								
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Part Number	Standard Pack	NPT Thread	Price Per Piece																							
315202NPT	1	1/8																								
315204NPT	1	1/4																								
315206NPT	1	3/8																								
315208NPT	1	1/2																								

# Order Form



**To:**

IMI TITON LTD  
 305 NEILSON STREET  
 ONEHUNGA, AUCKLAND 6  
 Ph: (09) 634-2894  
 Fax: (09) 634-0030  
 Email: sales@titon.co.nz

**From:**

.....  
 .....  
 .....

**ORDER No:**

**Date:**

.....

MaleCap			Reducing Bush			Barrel Nipple			Male Elbow		
	ORDER	PACK		ORDER	PACK		ORDER	PACK		ORDER	PACK
313302		10	32241204		20	332602		25	36000604		10
313304		10	32241206		20	332604		25	36000606		10
313306		10	32241208		20	332606		25	36000806		10
313308		10	32241606		1	332608		10	36000808		10
<b>Plug</b>			32241608		1	332612		5	<b>Female Tee</b>		
315204		50	32241612		1	<b>Long Barrel Nipple</b>			370002		10
315206		50	<b>Hex Socket</b>			3327021.5		25	370004		10
315208		20	330002		50	3327022		25	370006		10
315212		10	330004		25	3327022.5		25	370008		10
315216		10	330006		20	3327023		25	<b>Female Cross</b>		
315202S		10	330008		10	3327041		25	390002		10
315204S		10	330012		5	3327042		25	390004		10
315206S		10	330016		5	3327042.5		25	390006		10
315208S		10	<b>Reducing Socket</b>			3327043		25	390008		10
315212S		10	33040402		20	3327061.5		25	<b>Male/Female Tee</b>		
315216S		10	33040602		20	3327062		25	400002		10
<b>Male &amp; Female Adapt</b>			33040604		20	3327062.5		25	400004		10
32000202		25	33040802		10	3327063		20	400006		10
32000402		25	33040804		10	3327082		15	<b>NPT/BSP ADA</b>		
32000404		20	33040806		10	3327082.5		10	NPT320000202BSP		1
32000602		20	33041206		10	3327083		10	NPT32000404BSP		1
32000604		10	33041208		10	<b>Male/Female Elbow</b>			NPT32000606BSP		1
32000606		10	<b>Reducing Nipple</b>			340002		25	NPT32000808BSP		1
32000804		10	33240402		25	340004		20	<b>NPT Socket</b>		
32000806		10	33240602		25	340006		10	330002NPT		1
32000808		10	33240604		25	340008		10	330004NPT		1
32001204		5	33240802		25	<b>45°Male/Female Elbow</b>			330006NPT		1
32001206		5	33240804		25	34004502		5	<b>NPT Plug</b>		
32001208		5	33240806		25	34004504		5	315202NPT		1
<b>Flush Mount R Bush</b>			33241204		10	34004506		5	315204NPT		1
32230402		20	33241206		10	34004508		5	315206NPT		1
32230604		15	33241208		10	<b>Female Elbow</b>			315208NPT		1
32230806		10	<b>Hex Nipple</b>			350002		10			
<b>Reducing Bush</b>			332502		25	350004		10			
32240402		50	332504		25	350006		10			
32240602		50	332506		25	350008		10			
32240604		50	332508		10	<b>Male Elbow</b>					
32240802		20	332512		5	36000202		10			
32240804		20	332516		1	36000402		10			
32240806		20				36000404		10			
32241202		20									